

ALTECH PA6 A 2035/509 GF35 LV

(Last update: 16.10.2024)

MOCOM

Base Polymer	Polyamide 6
Filler/Additive System	35 % glass fibres,heat stabilised
Colour	black,blue,red
Special Features	easy release (demoulding),good flow,improved surface appearance
Typical Applications	injection moulded parts

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %
Processing Injection Moulding	melt temperature 270-290 °C mould temperature 80-100 °C
Storage	dry, protected from light

Properties	dry/cond.	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	9500 / 0	MPa	ISO 178
Flexural Strength	265 / 0	MPa	ISO 178
Tensile Modulus	10500 / 0	MPa	ISO 527
Tensile Strength at Break	170 / 0	MPa	ISO 527
Tensile Elongation at Break	3 / 0	%	ISO 527
Impact Strength (Charpy, 23°C)	80 / 0	kJ/m²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	60 / -	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	12 / 0	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	9 / -	kJ/m²	ISO 179/1eA
Thermal Properties			
HDT / A (1,8 MPa)	210 / *	°C	ISO 75-1/-2
DSC (Melt Point)	220 / *	°C	ISO 11357
Rheological Properties			
Shrinkage (lengthwise, 24h)	0.2 - 0.4	%	ISO 294-4
Shrinkage (lateral, 24h)	0.6 - 0.8	%	ISO 294-4
Physical Properties			
Density	1400 / -	kg/m³	ISO 1183

Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not



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- any bodily implant application for greater than 30 days
- any critical component in any medical device that supports or sustains human life.

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